



**CLASS V INJECTION WELL APPLICATION FOR  
SUBSURFACE INJECTION OF NON-WASTE FLUID  
BELOW THE LOWER MOST USABLE WATER ZONE**

Submit to:  
Kansas Department of Health & Environment  
Division of Environment  
Bureau of Water  
Geology Section  
1000 SW Jackson St, Suite 420  
Topeka, Kansas 66612-1367

Date of Application: \_\_\_\_\_  
KDHE UIC Permit No.: \_\_\_\_\_  
Well(s)# \_\_\_\_\_

Owner's Name, Telephone Number,  
Mailing and E-Mail Addresses:  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Legal Description: \_\_\_ 1/4 \_\_\_ 1/4 \_\_\_ 1/4  
\_\_\_ Sec. \_\_\_, T \_\_\_ S, R \_\_\_ (E) (W)  
\_\_\_\_\_ feet from south line of SE/4  
\_\_\_\_\_ feet from east line of SE/4

County \_\_\_\_\_

G.P.S. Coordinates:  
Latitude \_\_\_\_\_ Longitude \_\_\_\_\_

Operator's Name, Telephone Number,  
Mailing and E-Mail Addresses:  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Located on Indian lands: Yes \_\_\_ No \_\_\_

Facility Name, Telephone Number, Mailing and  
E-Mail Addresses:  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Contact Person's Name and Mailing Address:  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Contact Person's Information:  
Phone: \_\_\_\_\_  
Fax: \_\_\_\_\_  
E-Mail: \_\_\_\_\_

In conformity with the provisions of K.S.A. 65-171d, the undersigned, representing

\_\_\_\_\_  
(Name of company, corporation, partnership, or person, or government or other public agency applying)  
hereby makes application to KDHE for a permit to dispose of liquid wastes into the subsurface  
by means of a disposal well.

**The application should address the following items in numerical order.**

1. Provide documentation all required local approvals have been obtained.
2. List any permits or construction approvals received or applied for by the facility which are required under any of the following programs
  - Hazardous Waste Management program under the Resource Conservation Recovery Act (RCRA).
  - Underground Injection Control program under the Safe Drinking Water Act.
  - National Pollutant Discharge Elimination System program under the Clean Water Act
  - Prevention of Significant Deterioration (PSD) program under the Clean Air Act
  - Nonattainment program under the Clean Air Act
  - National Emission Standards for hazardous Pollutants (NESHAPS) preconstruction approval under the Clean Air Act.
  - Dredge and fill permits under section 404 of Clean Water Act.
  - Other relevant environmental permits, including State permits.
3. Describe in detail the purpose of this injection well.
4. Describe all fluid to be injected, including physical, chemical, bacteriological and radiological properties and toxicity. Provide analyses for each injection stream including analyses for all constituents listed in Attachment A. Include Material Safety Data Sheets (MSDS) for any additives used. All analyses shall be conducted by a laboratory certified by the State of Kansas. Additional testing of the injection stream may be required after review of the application and pertinent information.
5. Describe the sources, including individual processes, generating the various fluid streams that are proposed to be injected. Provide a block flow diagram depicting the relationship of the sources to the proposed injection well. Include all sources and estimated quantities of fluid produced by each source. An example of an acceptable diagram format is attached.
6. Provide the following: **(Guidance for completing this section - Procedure #UICV-12, Procedure for Completing Section #5 of the Permit Application for a Class V Injection Well can be found at [www.kdheks.gov/uic/download/](http://www.kdheks.gov/uic/download/).)**

**Note: Seismic data may be necessary to characterize the subsurface geology if there is insufficient well control in the area.**

- a. Provide discussion and supportive information demonstrating drilling the injection well and injecting fluid into the subsurface stratum will not endanger or injure any mineral resources (coal, oil, gas, salt, sand, gravel, others) bearing formations. Include maps and sources for other supporting information.

- b. A map indicating the boundaries and ownerships of tracts of land adjacent to the applicant's facility boundaries. Include a list of the names and mailing addresses of all owners of tracts of land adjacent to the plant boundaries keyed to the map.
- c. A USGS topographic map indicating the facility boundaries and well location. Include on this map an outline of the 0.25 mile radius area of review. If the cone of influence calculated in part q. of this section is greater than the 0.25 mile radius area of review, then the cone of influence area of review applies.
- d. Provide a clear, legible, detailed map with an appropriate scale. The 0.25 mile radius area of review must be drawn on the map. If the cone of influence calculated in part q. of this section is greater than the 0.25 mile radius area of review, then the cone of influence area of review applies. The following, if present within the area of review, must be shown on the map.
  - the injection well to be permitted
  - all oil and gas producing wells
  - all inactive wells
  - injection wells
  - abandoned wells
  - dry holes
  - plugged wells
  - core holes
  - surface water bodies
  - springs
  - mines
  - quarries
  - water wells
  - monitoring wells
  - faults
  - linaments
  - other pertinent surface features

Provide a tabulation of data for all wells penetrating the injection zone and/or the confining zone within the area of review including the following:

- current status
- type
- construction
- date of drilling
- location
- depth
- plugging or completion data

Key these wells to the map. Copies of plugging records for wells penetrating the injection zone and/or the confining zone shall be provided if available. **A schematic indicating the current configuration of all wells penetrating the injection zone and/or confining zone shall be submitted.** Provide proposed corrective measures required for wells in the area of review, if any.

- e. Describe the protocol used to identify, locate and ascertain the condition of all wells within the area of review. At a minimum the records of the following shall be reviewed:
- Kansas Department of Health and Environment
  - Kansas Geological Society
  - Kansas Geological Survey
  - Kansas Corporation Commission

Provide documentation that these sources were checked. Appropriately scaled aerial photos of the area of review shall also be examined for any indication of wells and the results reported. Copies of the aerial photos examined shall also be submitted. In addition, the location of each abandoned well penetrating the injection zone shall be physically inspected. The results of this inspection shall be documented and submitted to KDHE.

- f. Provide surface geologic maps, cross sections, and structural contour maps illustrating the regional geologic setting.
- g. Provide two cross-sections perpendicular to each other crossing at the proposed injection well location. These cross-sections shall include, at a minimum, available wire-line logs, geologic units and lithology from the surface to the base of the injection zone. The lines of the cross-sections should be shown on all structure maps. The cross-sections should contain the well numbers from the area of review map for reference.
- h. Provide maps and cross-sections indicating the general vertical and lateral limits of all aquifers containing less than 10,000 mg/l total dissolved solids within the area of review, their position relative to the zone of injection and the direction of water movement if known. (i.e. groundwater flow map) All maps should include the area of review.
- i. Provide detailed discussion of the nature and areal development of upper and lower confining strata (lithology permeability, etc.).
- j. Provide descriptions and maps of faulting and fracturing or lineations in the area and discussion of the seismic history and activity of the area.
- k. Provide depositional and structural history of the area including lithology and hydrologic properties of all units penetrated by the proposed well.

- l. Provide the following maps for the area using available well control:
  - Structural contour map of the injection zone
  - Isopach map of the injection zone
  - Structural contour map of the confining zone
  - Isopach map of confining zone
- m. Provide a piezometric surface map of the injection zone or, if insufficient data is available, provide the expected static fluid level and regional gradient. Reference sources of this information and include the area of review on the map.
- n. Provide a description of porosity, permeability, and temperature of the injection interval and chemical characteristics of the injection interval fluid. Reference sources of this information.
- o. Provide the predicted fracture pressure of injection interval. Provide the calculations and methodology used to determine the fracture pressure. Reference the sources of values used. One example of an acceptable equation for calculating the predicted fracture pressure is the Eaton Equation, as follows:

$$F = \left( \frac{S - P}{D} \right) \left( \frac{\nu}{1 - \nu} \right) + \frac{P}{D}$$

P = wellbore pressure, psi

D = depth, ft

S = overburden stress, psi

$\nu$  = Poisson's ratio

F = fracture gradient, psi/ft

- p. Calculate the predicted injection zone pressure build-up within a 0.25 mile radius of the proposed injection wellbore. Provide a pressure contour map for the area of review. Include calculation, equations, parameters and sources of information used to arrive at the predicted pressure build-up. This should be calculated for the expected life of the injection well. The effects of other wells injection into the same injection zone within the vicinity of the proposed well shall also be considered.
- q. Calculate the cone of influence. Provide a map showing the cone of influence. The cone of influence is defined as that area around the well within which increased injection zone pressures caused by injection into the injection well would be sufficient to drive fluids into a source of fresh and usable water. Include calculations, equations, parameters, and sources of information used to determine the cone of influence. This should be calculated for the expected life of the well.

- r. Calculate the predicted distance of injected fluid flow from the injection well. Include calculations, equations, parameters and sources of information used. This should be calculated for the expected life of the well. An acceptable equation for calculating this comes from Warner and Lehr, Subsurface Wastewater Injection, Premier Press, 1981 and is as follows:

$$r = \sqrt{\frac{V}{\pi b \phi}}$$

r = radial distance of wastewater front from well

V = Qt = cumulative volume of injected wastewater (in cubic ft.)

b = Injection zone thickness

φ = average porosity

7. Provide a report discussing the anticipated compatibility of the injection stream with both the interstitial fluids and formation minerals in the injection zone and the confining zone at expected temperature and pressures. The report should include anticipated reaction products. **(Common reactions are listed in Procedure #UICV-11, Procedure for Conducting A Compatibility Study for A Class V Injection Well which can be found at [www.kdheks.gov/uic/download/](http://www.kdheks.gov/uic/download/).)** Reference the sources of this information.
8. Provide a plan for conducting a study of compatibility of the waste with the interstitial fluids and formation minerals in the injection zone and the confining zone. **(Procedure #UICI-11, Procedure for Conducting A Compatibility Study for Class Class V Wells can be found at [www.kdheks.gov/uic/download/](http://www.kdheks.gov/uic/download/).)** Include the name of the laboratory that will be used for any core sample analysis and formation fluid testing.
9. Provide a report on the results of a corrosion test on all injection well components and appurtenances which will be in contact with the injection fluid. Include the name of the manufacturer of the components. All materials must be compatible with the injection fluid which the materials may be expected to come into contact. The materials shall be deemed to have compatibility as long as the materials meet or exceed standards developed for such materials by the American Petroleum Institute, the American Society for Testing Materials or comparable standards. Include a description of the methodology and procedures used to conduct the test and to make the compatibility determination. Include the manufacturer's test date for the injection tubing.

10. Injection Zone:

Formation(s) Name	Estimated Depth of Top*	Estimated Depth of Base*

Injection Interval:

Perf/Openhole \_\_\_\_\_ to \_\_\_\_\_, \_\_\_\_\_ to \_\_\_\_\_, \_\_\_\_\_ to \_\_\_\_\_ \*

\*Provide reference point for these values.

11. Top hole elevation \_\_\_\_\_ (Top hole elevation of the proposed disposal well, with a closed traverse from U.S.G.S. or approved bench mark tied to the U.S.G.S. bench mark system.)

12. Well Completion: Provide borehole, casing, tubing, packer and cement information. The tubing and packer for new wells shall be new. Surface casing and longstring casing for new wells shall be new and cemented bottom to top by circulating. Sufficient cement shall be used to circulate to surface plus a minimum of 20% excess. The well shall be cased and cemented such that: 1) injection fluids and injection zone or other formation fluids do not cause deterioration of the water quality of fresh and/or usable water zones, 2) the loss of fresh and/or usable water due to downward migration is prevented, and 3) the release of injection fluids into an unauthorized zone is prevented.

Borehole size	Casing/ Tubing size	Material	Weight lbs/ft	Casing seat depth	Joint lengths	Type Cement	Amount cement (sacks)	Cement interval from	to

Packer Grade and Type \_\_\_\_\_ Estimated Packer Setting Depth \_\_\_\_\_ \*

\*Provide reference point for these values.

13. Describe the maximum burst pressure, collapse pressure and tensile stress which may be experienced including calculations, methodology and reference used to determine these. Provide the calculations, formulas, equations and methodology used to determine the casing, cementing, tubing, and packer are designed to tolerate the pressures or forces anticipated to be encountered or exerted on the well during construction, completion and operation. Include design factors used and provide references. **If there is the potential for significant variance in the temperature of the injection fluid, provide information demonstrating this has been accounted for in the injection tubing and packer design.** The casing burst pressure, casing collapse pressure and the casing tension shall be calculated using performance properties listed in American Petroleum Institute (API) Bulletin 5C2. Well casing shall meet the specifications set out in API Specification 5CT. Submit service company recommendations along with studies to determine the suitability of the selected cements. Describe the type, grade, additives, slurry weight and expected compressive strength of the cement. Describe the cementing techniques and equipment including guide shoe, float collar, plugs, baskets D V tools and their location. Describe the number and location of the centralizers, wall scratchers, etc. Describe in detail the procedures to be used to ensure satisfactory cementing of the various casings and the remedial action to be taken if primary cementing results are not satisfactory.
14. Annulus Monitoring System: The annulus between \_\_\_\_\_ and \_\_\_\_\_ (pipe size) is to be monitored for leaks. Type of liquid in annulus \_\_\_\_\_. Proposed minimum annulus pressure is \_\_\_\_\_ psig. **(The minimum approvable annulus pressure is 60 psig.)** Provide an MSDS for any additives in the annulus liquid. **Provide design plans for the annulus seal pot monitoring system. (An acceptable design example is attached.)**
15. Fluid Injection Rate:
- Injection fluid is to be injected at a minimum rate of \_\_\_\_\_ gallons/day to a maximum rate of \_\_\_\_\_ gallons/day. Provide a demonstration that the maximum injection rate is feasible.
16. Injection Pressure:
- Injection will be by means of gravity pressure (no pump pressure allowed) or \_\_\_\_\_ inches vacuum.
17. Discuss the proposed injection procedure for the well. Submit a flow diagram.
18. Surface Facilities:
- Describe and provide design information and diagrams for all surface retention facilities, holding tanks, lines, transfer pumps and filters associated with the injection operation.

19. Spill Prevention:

Provide a detailed spill prevention and containment plan for the injection operation. Provide design plans for any spill containment structure(s).

20. Environmental Remedial Action:

Should fresh or usable water or the soils become contaminated by a failure of the injection facilities, the permittee is responsible for investigating the contamination and any required remediation of the contamination. The permittee will be required to sign an agreement with KDHE which will establish guidelines and objectives for investigation and remediation of the contamination. Provide acknowledgement of this requirement.

21. Discuss how monitoring requirements for the injection operation will be met. Electronic continuous recording devices and gauge or meters are required to monitor tubing pressure, flow rate, volume and annulus pressure. Describe the meters or gauges and continuous recording devices that will be used to measure and record injection volume, injection rate, annulus pressure and tubing vacuum.

22. Provide a diagram indicating the location of all monitoring devices. Provide a quality assurance/quality control plan for obtaining reliable monitoring data. This includes method of calibration and frequency of calibration of gauges, meters and continuous recording devices. Include an injection fluid analysis plan that describes the procedures and methods to be used to obtain representative samples of the injection fluid to meet monitoring requirements.

23. Describe where the injection fluid samples will be collected for monitoring purposes, the method used to collect the samples, sampling containers, sample storage, chain of custody procedures and the quality assurance/control procedures used. All analyses required by the UIC permit shall be conducted by a laboratory certified by the State of Kansas.

24. Provide a certificate of means of financial assurance the well will be properly plugged and abandoned at the end of its useful life or when required by KDHE to protect the public health, fresh and/or useable waters or soils. This should include all injection wells owned by the applicant. **(Procedure #UICV-6, Procedure for Demonstrating Financial Assurance for a Class V Injection Well can be found at [www.kdheks.gov/uic/download/](http://www.kdheks.gov/uic/download/).)**

25. Provide a plugging and abandonment plan for the well. Include a diagram. Describe the type, grade, quality and estimated quantity of cement to be used in plugging. Describe the method of cement placement. Provide three cost estimates for plugging the well. **(Procedure #UICV-8, Procedure for the Plugging and Abandonment of a Class V Injection Well can be found at [www.kdheks.gov/uic/download/](http://www.kdheks.gov/uic/download/).)**

26. Provide a detailed plan for the testing program to determine the injection zone properties such as static fluid level, fluid pressure, and temperature.
27. Provide a schematic indicating the proposed well completion at the surface and subsurface.
28. Discuss the proposed injection interval stimulation program including fracture methods and chemical treatments.
29. Provide a plan for conducting the temperature log or oxygen activation log which is required to check for the absence of significant fluid movement behind the longstring casing. **(Procedure #UICV-7, Procedure for Conducting the Temperature Log for Evaluating External Mechanical Integrity of a Class V Injection Well can be found at [www.kdheks.gov/uic/download/](http://www.kdheks.gov/uic/download/). In addition, Procedure #UICV-5, Procedure for Conducting the Oxygen Activation (OA) Log Procedure for Evaluating External Mechanical Integrity of a Class V Injection Well can be found at [www.kdheks.gov/uic/download/](http://www.kdheks.gov/uic/download/).)**
30. Provide a plan for pressure testing the tubing/casing annulus for mechanical integrity. **(Procedure #UICV-4, Procedure for the Pressure Mechanical Integrity Test for Evaluating Internal Mechanical Integrity of a Class V Injection Well can be found at [www.kdheks.gov/uic/download/](http://www.kdheks.gov/uic/download/).)**
31. Discuss how drilling fluids and the formation cuttings will be contained and managed to prevent fresh water or soil contamination. Describe the dimensions of the drilling tank and the reserve tank. Provide a plan describing how the liquid and solid contents of the drilling tank will be disposed. Provide a plan describing how the fluids and formation cuttings in the reserve tank will be disposed.
32. Provide a drilling prognosis for the well. This should include at a minimum the settings of casing, cementing, logging, coring and testing.
33. Describe the rock coring program. Include a representative well log with proposed core intervals indicated. At the minimum a core of a representative shale in the confining zone and a core of the injection zone must be obtained.
34. Describe the core testing procedures. The cores shall be analyzed for permeability, porosity and density and the lithology shall be described.

In addition, the permit will not become fully effective until the following have been received and approved by KDHE.

- A. A complete set of logs of the well. New wells should have a minimum of the following logs or similar type logs. An interpretation of the logs by a person with the technical expertise to interpret the logs shall also be submitted.

Surface Bore Hole:

1. Caliper
2. Resistivity
3. Spontaneous Potential

Surface Casing:

4. Cement Bond and Variable Density

Longstring Bore Hole (including borehole below longstring casing):

5. Resistivity
6. Spontaneous Potential
7. Directional or Inclination Survey
8. Caliper
9. Gamma Ray-Neutron-Compensated Density
10. Fracture Finder

Longstring Casing:

11. Cement Bond
12. Caliper and Electromagnetic Casing Inspection

- B. Complete casing and cementing information. Including cementing tickets, pipe tallies, work reports, and a drilling and completion history.
- C. A chemical analysis of the injection interval fluid. Include partial chemical, heavy metals, VOC, temperature and pH analyses. All analyses shall be conducted by a laboratory certified by the State of Kansas.
- D. A discussion of the injection interval characteristics. Include fluid pressure and temperature and describe the lithology of the injection zone. A core of the injection interval must be taken and the permeability, porosity and density determined and the lithology described.
- E. A static fluid level measurement of the injection interval.
- F. A description of the characteristics of the confining zone. A core of the confining zone must be taken and the permeability, porosity and density determined and the lithology described.
- G. Supply a schematic drawing showing the actual well completion at the surface and subsurface.
- H. Results and interpretation of a test of compatibility between the fluids to be injected and the injection interval fluids and matrix minerals at the determined temperature and pressure.

- I. Revised calculations of predicted reservoir pressure build-up at a 0.25 mile radius from the injection well based on actual injection zone properties determined from the formation testing program. Include calculations, equations and parameters. This should be calculated for the expected life of the well.
- J. Revised calculations of the cone of influence based on actual injection zone properties determined from the formation testing program. Include calculations equations and parameters. This should be calculated for the expected life of the well.
- K. Revised calculation of distance of injection fluid flow from the injection well based on actual injection zone properties obtained from formation testing program.
- L. Results of annulus pressure test and the test to check for fluid migration behind the casing. Results shall be submitted in the format described in Departmental guidelines.



**ATTACHMENT "A"**  
**COMPOUNDS REQUIRING ANALYSIS**  
**FOR CLASS V INJECTION WELLS**

**1. VOLATILE ORGANIC**

**COMPOUNDS** (Method 624-Purge & Trap GC/MS) Detection limits nominally 10 ug/L for Acrolein and Acrylonitrile at 100 ug/L.

Acrolein  
 Acrylonitrile  
 Benzene  
 Bromomethane  
 Bromodichloromethane  
 Bromoform  
 Carbon Tetrachloride  
 (Tetrachloromethane)  
 Chlorobenzene  
 Chloroethane  
 2-Chloroethylvinlyl ether  
 Chloroform  
 Chloromethane (Methylchloride)  
 Dibromochloromethane  
 1,1-Dichloroethane  
 1,2-Dichloroethane  
 1,1-Dichloroethene  
 trans-1,2-Dichloroethane  
 1,2-Dichloropropane  
 Cis-1,3-Dichloropropane  
 trans-1,3-Dichloropropane  
 Ethylbenzene  
 Methylene chloride  
 (dichloroemethane)  
 1,1,2,2-Tetrachloroethane  
 1,1,1-Trichloroethane  
 1,1,2-Trichloroethane  
 Trichloroethane  
 Trichlorofluoromethane  
 Toluene  
 Vinyl Chloride

**2. ACID ORGANIC COMPOUNDS**

(Method 625-Extractions GC-MS) Detection limits nominally 25 ug/L except for dinitro compounds at 250 ug/L

4-Chloro-3-methylphenol  
 2-Chlorophenol  
 2,4-Dichlorophenol  
 2,4-Dimethylphenol  
 2-Methyl-4,6-dinitrophenol  
 2-Nitrophenol  
 4-Nitrophenol  
 Pentachlorophenol  
 Phenol  
 2,4,6-Trichlorophenol

**3. BASE/NEUTRAL ORGANIC COMPOUNDS** (Method 625-Extraction GC/MS) Detection limits nominally 10 ug/L

A. Polynuclear Aromatics  
 Acenaphthene

Acenaphthylene  
 Anthracene  
 Benzo (a) anthracene  
 Benzo (b) fluoranthene  
 Benzo (a) fluoranthene  
 Benzo (a) pyrene  
 Benzo (g,h,i) perylene  
 Chrysene  
 Dibenzo (a,h) anthracene  
 Fluoranthene  
 Fluorene  
 Indeno (1,2,3-cd) pyrene  
 Naphthalene  
 Phenanthrene  
 Pyrene

B. Ethers & Esters  
 Bis (2-chloroethyl) ether  
 Bis (2-chloroethoxy) methane  
 Bis (2-ethylhexyl) phthalate  
 Bis (2-chloroisopropyl) ether  
 4-Bromophenyl phenyl ether  
 Butyl benzyl phthalate  
 4-Chlorophenyl phenyl ether  
 Diethylphthalate  
 Dimethylphthalate  
 Dioctylphthalate  
 Di-n-butylphthalate  
 Isophorone

C. Nitrogen Containing Compounds  
 Benzidine  
 2,4-Dinitrotoluene  
 2,6-Dinitrothlune  
 1,2-Diphenylhydrazine Nitrobenzene  
 N-Nitrosodimethylamine  
 N-Nitrosodi-n-proplamine  
 N-Nitrosodiphenylamine

D. Chlorinated Hydrocarbons  
 2-Chloronaphthalene  
 1,3-Dichloronbenzene  
 1,4-Dichloronbenzene  
 3,3-Dichloronbenzidine  
 Hexachlorobenzene  
 Hexachlorobenzidine  
 Hexachloroethane  
 Hexachlorocyclopentadiene  
 2,3,7,8-Tetrachlorodibenzo-p-dioxin  
 1,2,4-Trichlorobenzene

**4. PESTICIDE COMPOUNDS** (Method 625-Extraction GC/EC) Detection limits nominally 0.01 ug/L

Aldrin  
 $\alpha$ -BHC  
 $\beta$ -BHC  
 $\delta$ -BHC  
 $\gamma$ -BHC  
 Chlorodane  
 4,4'-DDD

4,4'DDD  
 4,4'DDT  
 Dieldrin  
 Endosulfan I  
 Endosulfan II  
 Endosulfan Sulfate  
 Endrin  
 Endrin Aldehyde  
 Heptachlor Expoxide  
 Toxaphene  
 PCB-1016  
 PCB-1221  
 PCB-1232  
 PCB-1242  
 PCB-1248  
 PCB-1254  
 PCB-1260

**5. HEAVY METALS**

Antimony  
 Arsenic  
 Beryllium  
 Cadmium  
 Chromium  
 Copper  
 Lead  
 Mercury  
 Nickel  
 Selenium  
 Silver  
 Thallium  
 Zinc

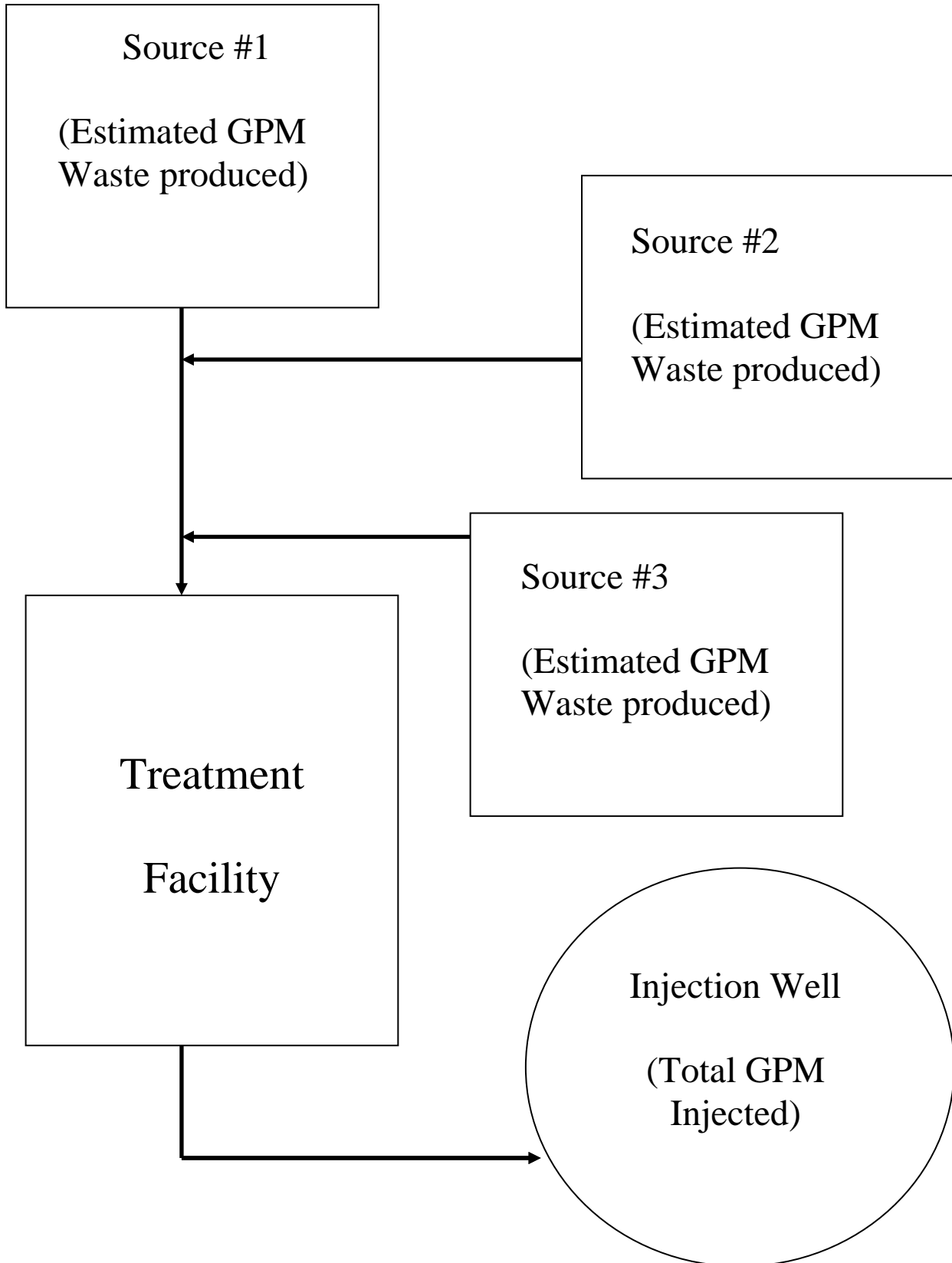
**6. MICELLANEOUS**

Cyanides  
 Phenols

**7. GEOCHEMICALS**

Total Hardness (CaCO<sub>3</sub>)  
 Calcium  
 Sodium  
 Magnesium  
 Potassium  
 Total Alkalinity  
 Chloride  
 Sulfate  
 Fluoride  
 Nitrate  
 Iron  
 Manganese  
 Ammonia  
 Phosphate  
 Silica  
 Specific Conductance  
 Total Dissolved Solids  
 Total Suspended Solids  
 Oil and Grease

# TYPICAL BLOCK DIAGRAM



# TYPICAL ANNULUS SEAL POT

